

WHAT IS CLAIMED IS

1. A wound film dispenser, comprising:

2 a base having bottom, front, and back walls, first and second  
ends, and an open top defining an interior channel;  
a lid hingedly attached to the base; and  
retention walls mounted in the first and second ends of the  
6 base, the retention walls each including an aperture adapted to receive an  
end of a roll of wound film, the retention walls each being non-parallel to the  
8 end walls.

2. The wound film dispenser of claim 1, wherein each retention

2 wall further includes a brace positioned to engage the end walls and angle  
the retention walls into the interior channel.

3. The wound film dispenser of claim 2, wherein the brace is a side

2 flap extending from the retention wall toward one of the end walls.

4. The wound film dispenser of claim 3, wherein the side flap is

wedge-shaped.

5. The wound film dispenser of claim 1, wherein the end walls

2 include a major flap hinged to the back wall of the base and a minor flap  
hinged to the front wall, the retention wall being proximate the minor flap.

6. The wound film dispenser of claim 1, wherein the retention wall  
2 aperture is semi-circular in shape.

7. The wound film dispenser of claim 3, wherein the flap extends  
2 from a side of the retention wall proximate the back wall of the base.

8. The wound film dispenser of claim 3, wherein the flap extends  
2 from a top edge of the retention wall aperture.

9. The wound film dispenser of claim 1, wherein the base, lid, and  
2 retention walls are manufactured from a unitary piece of material.

10. The wound film dispenser of claim 9, wherein the material is  
2 die-cut single ply chipboard.

11. A wound film dispenser, comprising:  
4 a base;  
6 a cover hinged to the base;  
a roll of wound film within the base; and  
8 means for retaining the roll within the base, the means including  
false walls angularly biased into the base.

12. The wound film dispenser of claim 11, wherein each false wall  
2 includes an aperture at least partially surrounding an end of the roll of wound  
film.

13. The wound film dispenser of claim 11, wherein each false wall  
includes a flap extending from the false wall toward an end of the base.

14. The wound film dispenser of claim 13, wherein each flap  
2 extends from a back edge of one of the false walls.

15. The wound film dispenser of claim 14, wherein each flap  
2 extends from a top edge of one of the false walls.

16. The wound film dispenser of claim 12, wherein each aperture is  
2 semi-circular in shape.

17. The wound film dispenser of claim 11, wherein the base, cover,  
4 and means for retaining are manufactured from a unitary piece of material.

18. The wound film dispenser of claim 17, wherein the material is  
2 die-cut single ply chipboard.

19. A method of assembling a wound film dispenser, comprising the  
2 steps of:

4 folding a blank into a tube, the tube having first and second  
open ends, a top surface, a bottom surface, a front surface, and a back  
surface;

8 inserting a roll of wound film through one of the open ends of  
the tube;

10 folding false walls into the tube, the false walls including  
apertures receiving ends of the roll; and

12 folding at least one flap against each of the false walls, the false  
walls including braces engaging the flaps and biasing the false walls angularly  
into the tube:

20. The method of claim 19, further including the step of folding a  
2 second flap against each of the flaps.

21. The method of claim 19, further including the step of folding  
2 each brace relative to one of the false walls.

22. The method of claim 21, wherein the brace is folded relative to a  
2 back edge of the false wall.

23. The method of claim 21, wherein the brace is folded relative to a  
2 top edge of the false wall.

24. The method of claim 21, further including the step of adhering a  
2 tear strip of the blank to the front surface of the blank to form the tube.

25. The method of claim 24, wherein the tear strip is attached to the  
4 blank along a score line, and adhered to the front surface at discrete areas of  
adhesive.